

Components

- (1) Primary Closure: FS10-10-231 Self-Venting w/ Tear away Tamper Evident Neck Finish Seal
- (1) 20 Liter UN 1H2 Series High Density Polyethylene 707 Cover Mold # 56
White EPDM Tubular O-Ring Gasket, 0.265" O.D. X 0.05" Wall x 35.50" Length
- (1) 20 Liter UN 1H2 Series 500 High Density Polyethylene Open Head Pail Mold # 26

Packaging Assembly:

1. If not already assembled, insert Flex spout closure FSII into API UN Series 707 Cover and crimp Flex spout closure to cover using a Rieke® FS 600 #01447 Crimping Tool.
2. Once filled, the API UN Series 707 Cover must be applied to the API UN Series 500 Pail by the following closure method.
 - a. Vertical Cylinder Press
Recommend 115 - 130 psi using a 5" pneumatic cylinder or 80 - 90 psi using a 6" pneumatic cylinder
3. When properly closed, the API UN Series 707 Cover is evenly seated all around the API UN Series 500 pail and measures approximately 1 1/16" from the bottom of the UN Series 500 Cover to the top satellite ring.

Note: Failure to follow the packaging assembly instruction listed above may render the UN certification invalid