

Components

- (1) **707 Series High Density Polyethylene Plain Cover (Mold # 56)**
White EPDM Tubular O-Ring Gasket, 0.265" O.D. X 0.055" Wall x 35.50" Length

- (1) **20 Liter UN 1H2 Series 500 High Density Polyethylene Open Head Pail Mold # 26**

Packaging Assembly:

1. **Once filled, the Series 707 Cover must be applied to the Series 500 Pail by the following closure method:**
 - a. **Vertical Cylinder Press**
Recommend 115 - 130 psi using a 5" pneumatic cylinder or 80 - 90 psi using a 6" pneumatic cylinder

2. **When properly closed, the API UN Series 707 Cover is evenly seated all around the API UN Series 500 pail and measures approximately 1 1/16" from the bottom of the UN Series 707 Cover to the top satellite ring.**

Note: Failure to follow the packaging assembly instruction listed above may render the UN certification invalid