

Components

- (1) Primary Closure: MF-SC70VL 70mm Vented Threaded Closure.
- (1) 20 Liter UN 1H2 Series 707 High Density Polyethylene Cover Mold # 56
White EPDM Tubular O-Ring Gasket, 0.265" O.D. X 0.05" Wall x 35.50" Length
- (1) 20 Liter UN 1H2 Series 500 High Density Polyethylene Open Head Pail Mold # 26

Packaging Assembly:

1. If not already assembled, primary closure must be applied to the API UN series 707 Cover using an application torque of 120 in-lbs (10 ft-lbs), using a torque wrench with force indicator.
2. Once filled, the API UN Series 707 Cover must be applied to the API UN Series 500 Pail by the following closure method.
 - a. Vertical Cylinder Press
Recommend 115 - 130 psi using a 5" pneumatic cylinder or 80 - 90 psi using a 6" pneumatic cylinder
3. When properly closed, the API UN Series 707 Cover is evenly seated all around the API UN Series 500 pail and measures approximately 1 1/16" from the bottom of the UN Series 500 Cover to the top satellite ring.

Note: Failure to follow the packaging assembly instruction listed above may render the UN certification invalid