

| Quantity | Description |
|----------|---|
| (2) | <p>Closure: 63-S001 63mm Threaded Closure.</p> <p>Liner: Option (1): 6328003 PE Foam Liner. Option (2): 632D12K Foil Induction Sealed Liner.</p> |
| (2) | <p>Bottle: 2.5 Gallon F-Style High Density Polyethylene, MOLD 200 Finish: 63mm Neck</p> |
| (1) | <p>Outer Shipper:</p> <p>51 ECT Double-Wall Mottled White Corrugated Fiberboard, B/C-Flute</p> <p>Manufacture's Joint: Inside Glued 1-5/8" lap.</p> <p>Outside Dimensions: 13-1/2" L x 9-1/8" W x 14-7/16" D</p> <p>Case Sealing:</p> <p>(1) Top: Strip of 3M # 375 Pressure Sensitive Tape, 2" Minimum Overlap (2) Bottom: Strip of 3M # 375 Pressure Sensitive Tape, 2" Minimum Overlap</p> |

Note: Substitution of any of the components listed above may render the UN certification invalid

Packaging Assembly:

1. Once filled, the closure must be applied to the bottle using an application torque of 75 in-lbs (6.24 ft-lbs) using a torque wrench with a force indicator.
2. The bottom of the reshipper is sealed with a strip of 3M # 375 Pressure Sensitive Tape with a 2" minimum overlap.
3. The Inner Packages (bottles) are then seated side-by-side into the taped bottom reshipper.
4. The top flaps of the reshipper are folded down and sealed with a strip of 3M # 375 Pressure Sensitive Tape with a 2" minimum overlap.

Note: Failure to follow the packaging assembly instructions listed above may render the UN certification invalid