

COMPONENT CHECK LIST:

Quantity	Description
(4)	Closure: FS632 63mm Threaded Closure. Liner: Option (1): F217 PE Foam (502) Option (2): 1 MIL Pulp/Foil Induction Seal (565)
(4)	Bottle: 1 Gallon d-Style High Density Polyethylene Finish: 63mm Neck
(1)	Outer Shipper: 48 ECT Double-Wall Mottled White Corrugated Fiberboard, B/C Flute Manufacture's Joint: Inside Glued, 1 - 1/4" Lap Shipper O.D. Dimensions: 15-3/8" L x 10-1/2" W x 12-3/8" D
(1)	Interior Components: 44 ECT Single Wall Natural Kraft Corrugated Fiberboard, C-flute Case Sealing: (1) Top: Strip of 3M # 375 Pressure Sensitive Tape, 2" Minimum Overlap (2) Bottom : Strip of 3M # 375 Pressure Sensitive Tape, 2" Minimum Overlap

**Note: Substitution of any of the components listed above
may render the UN certification invalid**

Packaging Assembly:

- 1. Once filled, the Inner Packaging closure must be applied to the bottle using an application torque of 75 in-lbs (6.2 ft-lbs) using a torque wrench with a force indicator.**
- 2. The bottom of the reshipper is sealed with a strip of 3M # 375 Pressure Sensitive Tape with a 2" minimum overlap.**
- 3. The Inner Packages (bottles) are then seated side-by-side with neck up into the taped bottom reshipper.**
- 4. Fold the arms to the Z-Divider along Scores and insert into RSC with Arms adjacent and parallel to the side walls of RSC Opposite of inside glue ship.**
- 5. The top flaps of the reshipper are folded down and sealed with a strip of 3M # 375 Pressure Sensitive Tape with a 2" minimum overlap.**

**Note: Failure to follow the packaging assembly instructions listed above
may render the UN certification invalid**